

Xerox® 770 Digital Colour Press,
Xerox® DocuColor® 8080 and
Xerox® Colour 800/1000 Presses
Finishing Guide

PROMOTONER

Xerox® Finishing Solutions:
Freedom to finish whatever you start





PROMOTONE

7-13-14

WELCOME TO TAIWAN

Discover the beauty of Taiwan, a beautiful island with a rich cultural heritage. From the bustling city of Taipei to the serene mountains and beaches, Taiwan offers a unique experience for every traveler. Explore the stunning landscapes, taste the delicious local cuisine, and immerse yourself in the warm hospitality of the Taiwanese people. Whether you're looking for adventure, relaxation, or a mix of both, Taiwan has it all. Visit us today to learn more about the many wonders of this beautiful island.

MONSIEUR

MONSIEUR

Discover the elegance of Monsieur, a brand that combines classic style with modern sophistication. From tailored suits to luxury accessories, Monsieur offers a complete wardrobe for the discerning gentleman. Experience the craftsmanship and attention to detail that has made Monsieur a name synonymous with timeless fashion. Visit us today to explore the latest collections and elevate your wardrobe.

Men's Watches

Discover the art of timekeeping with our collection of Men's Watches. From classic analog designs to cutting-edge smartwatches, we offer a wide range of options to suit every style and budget. Our watches are crafted with precision and durability, ensuring they will be a reliable companion for years to come. Visit us today to explore the latest models and find the perfect watch for you.

Comfortable Cactus

Discover the ultimate in comfort and style with Comfortable Cactus. Our collection of clothing and accessories is designed for the modern man who values both quality and comfort. From casual wear to business attire, we have everything you need to look and feel your best. Visit us today to explore the latest collections and find the perfect pieces for your wardrobe.

Delicious Food

Experience the joy of delicious food with our collection of recipes and meal ideas. From hearty comfort food to healthy and nutritious options, we have everything you need to satisfy your cravings and keep your family happy. Visit us today to explore our collection of recipes and discover the secrets to creating delicious meals at home.

Keep pace with your production, no matter how you slice, staple, punch or bind it.

With the range of finishing options available for Xerox® Production Colour Digital Presses, you can add the capabilities that best suit your job mix and improve your workflow, keeping more jobs in progress all with optimal return on your investments.

This guide will help you match your finishing choices to the type of work you produce on your Xerox® Production Colour Presses and how you run your shop. Whether you need high-capacity stacking, stapling, inserting or booklet making, all our finishing options can keep pace with your equipment's production level speeds. And we're expanding our automation options to help you save even more time and cost in prepress and in postpress finishing processes. Deliver the quality and polish your customers want with your Xerox® Production Colour Press and Xerox® Finishing Solutions.



Double-duty automatic finishing

Xerox® IntegratedPLUS Finishing Solution for Booklets

Beneficial as it is, automated finishing used to tie up valuable assets on your shop floor. Prepress and postpress processes required highly skilled personnel to set up files to match finishing devices at the front end and then later to set up the actual finishing device to run the job. And you were forced to dedicate a finishing device to just one printer. If you weren't running booklets, for example, that booklet maker sat idle. Xerox® IntegratedPLUS Finishing Solution for Booklets changes all that. Now prepress setup and finishing setup can be automated, whether or not the finishing device is in-line with a printer or off-line. You get the best of both finishing worlds – the convenience of in-line with the flexibility of off-line, plus unsurpassed labour savings.

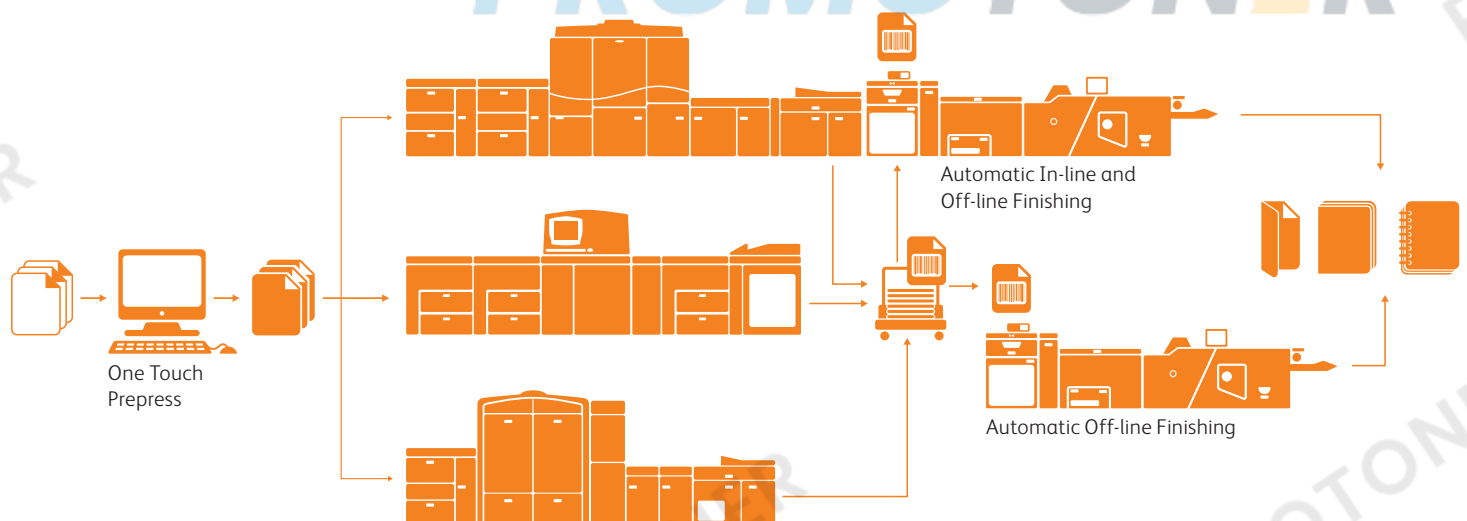
Xerox® IntegratedPLUS Finishing Solution for Booklets enables selected finishing devices to be set up automatically, through JDF instructions, whether or not they are attached to a specific printer. An operator simply loads sheets and covers into the finishing device, scans a bar coded banner sheet and presses "start." No manual finisher setup is required. In the example above, your production printer can be printing and stacking an annual report to be perfect bound on an off-line finisher while the in-line booklet maker is busy binding benefit booklets originally printed on an entirely different device.

Or, depending on your shop, you can choose to have an off-line booklet maker serve multiple printers. Either way, the automatic booklet maker setup enabled by your Xerox® IntegratedPLUS Solution gives you the opportunity to optimise your investment and your operation by leveraging automation.

Benefits

- Eliminates the need for highly skilled prepress operators to prepare files according to finisher specifications.
- Eliminates manual programming at the finishing device and reduces the risk of error because the necessary parameters (e.g., page imposition, page ordering and trimming) are set automatically when a job enters your workflow.
- Extends the convenience and cost effectiveness of automated finishing to multiple printers (including Xerox® and non-Xerox® printers in the same shop) without the need for multiple, dedicated in-line finishing devices.
- Maximises productivity by enabling prints to be output to stacker carts at full rated print speed, while an attached finishing device binds other jobs at its full rated speed.
- Makes it easy to manage a mix of jobs that include diverse finishing requirements and short print runs without tying up a high-volume printer.

Xerox® IntegratedPLUS Finishing Solution for Booklets



Eliminate prepress and finishing bottlenecks while increasing asset utilisation.

Efficient finishing

C.P. Bourg BSFEx Sheet Feeder for the Xerox® Colour 800/1000 Presses

As a standalone device or as part of the Xerox® IntegratedPLUS Solution for Booklets, the C.P. Bourg BSFEx Sheet Feeder provides an efficient means of preparing jobs for finishers, providing automated finisher set up and for sharing a finishing device with multiple printers. A printer that is equipped with the BSFEx in-line can bypass the BSFEx Sheet Feeder and send sheets directly to the in-line finisher. In addition, stacks from other printers can be fed into the BSFEx to use that in-line finisher when the attached printer is not using it. The BSFEx can also be used as input to off-line auto-finishers if in-line finishing doesn't fit into your business plan.

The BSFEx includes two separate feeding compartments: a lower high-capacity tray that can accommodate pile heights up to 500 mm and an upper feed drawer that accommodates pile heights up to 160 mm of cover or insert sheets. A hand scanner is used to read JDF data from job-specific printed banner sheets that travel with the stacks. The BSFEx is equipped with OMR mark recognition, double and missed sheets detection from both compartments and detects when either tray is empty.



Benefits

- Combines the benefits of an in-line finishing device with the convenience and cost effectiveness of sharing one finisher with multiple printers.
- Saves time and enables you to produce more jobs through automated setup of files and automated setup of in-line or off-line finishers with the Xerox® IntegratedPLUS Finishing Solution for Booklets.
- Adds integrity by allowing printed stacks to easily be moved to the finisher without splitting the stack.
- In off-line mode, the attached finisher can run at up to 15,000 sheets/hour.



C.P. Bourg BSFEx Sheet Feeder

A professional bind

GBC® FusionPunch II

The GBC FusionPunch II prepares documents for coil binding by punching and stacking a wide range of stocks with the speed, quality and reliability you need for high-volume production. This inline punch solution features an outstanding paper handling system that maximises uptime and reduces skewing with remarkably consistent registration. It even handles challenging jobs with intermixed stocks, index tabs and lighter stocks that have traditionally been difficult to finish.

Benefits

- Heavy-duty design ensures a reliable high-quality punch each and every time.
- Over a dozen dies available – which can be changed in seconds without tools – ensures support of all commonly-used coil bindings.
- Offset stacking dramatically reduces finishing time by fully preparing each printed set for immediate binding.



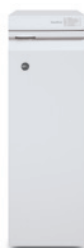
GBC FusionPunch II

GBC® AdvancedPunch™

The new GBC AdvancedPunch for the Xerox® 700 Family and Xerox® Colour 550/560 Printer lets you create professionally bound documents in-house by combining printing, punching and collating into one convenient step. Select from various interchangeable die sets for popular binding styles without manual punching, thereby increasing productivity and lowering costs while producing professional looking documents.

Features

- Enables inline printing, punching and collating for ready to bind offline applications.
- AdvancedPunch module is fully integrated with the printer.
- Select from various interchangeable (optional) die sets for popular binding styles; no need for offline manual punching.
- Three additional die sets can be stored within the AdvancedPunch module.
- User-friendly replacement of die sets without need for levers or tools.
- AdvancedPunch module uses a unique waste container sensor design and includes a large waste container to collect scrap punches.
- Supports punching of pre-cut tab stock to create punched applications such as manuals, guides or planners.



GBC AdvancedPunch

Benefits

- Maximise productivity and lower overall cost of production; reduce setup time and cost associated with manual finishing by providing ready-to-bind documents at the touch of a button.
- Add style and versatility to bound documents; up to seven common punching styles produce ready-to-bind documents at rated speeds.
- Easy to create professionally bound documents in-house for commonly used offline binding styles.
- Designed for walk-up users or for production professionals.

GBC® eBinder 200™

The GBC eBinder 200 is an automated, mechanical binding system that finishes a full range of document sizes with a single binding element that adjusts automatically to every book thickness. GBC eBinder 200 is fully automated and creates high-quality, lay flat books quickly and easily inline. The innovative “one-size-fits all” GBC Ellipse element produces elegant lay flat and 360-degree wraparound books with a fresh, modern appearance. The elliptical profile of the element creates compact documents for improved shipping, storing and stacking.

Benefits

- Excellent for documents that exceed the stapling limit.
- Adds an aesthetic, professional finish for bound books and manuals from 5 to 100 sheets plus two covers.
- Economical solution for documents with a short life expectancy or designed specifically for internal use, such as routine reports, reference data and directories.
- Provides tamper-resistance, helping ensure documents remain whole.
- Set-level job recovery maintains job integrity in the event of a jam.
- Can run in Binding Mode or Bypass Mode, which passes sheets to third-party finishing devices.



GBC eBinder 200

Xerox® Tape Binder

For easily creating professional-looking documents, the Xerox® Tape Binder provides the value and convenience of inline thermal tape binding. Operation is easy, with controls designed to allow you to define job settings, view status and perform basic tasks right at the Tape Binder's Operator Control Panel. Changing binder tape is easy too, with convenient, easy-to-load cartridges. Now available in a dual Xerox® Tape Binder configuration for added productivity.

Benefits

- Excellent for documents that exceed the stapling limit.
- Adds an aesthetic, professional finish for bound books and manuals from 15 to 125 sheets.
- Economical solution for documents with a short life expectancy or designed specifically for internal use, such as routine reports, reference data and directories.
- Provides tamper-resistance, helping ensure documents remain whole.
- Set-level job recovery maintains job integrity in the event of a jam.
- Can run in Binding Mode or Bypass Mode, which passes sheets to third-party finishing devices.



Xerox® Tape Binder

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Xerox® Perfect Binder for the Xerox® Colour 800/1000 Presses

The Xerox® Perfect Binder makes it easy for you to take advantage of new opportunities to grow your business in the area of on-demand books, self-published works and other “micro-niche” publications. This versatile new finishing option enables inline production of perfect bound books and booklets and is capable of performing face trim and full bleed trim for delivery of professionally finished books. The Xerox® Perfect Binder is perfect for traditional book manufacturing where pre-printed heavy covers are a must and will even print book blocks at rated speed in colour. The Xerox® Perfect Binder has the unique ability to act as an offline (manual) binding device for prints made on other systems in a customer’s shop.

Benefits

Grow your Business

- Say yes to more applications
- Use mixed media
- Simple job setup and fast turnaround time

Produce more great work

- Personalise covers and content

Reduce Your Costs

- Full asset utilisation
- Use offline/manual for other book blocks and covers



Xerox® Perfect Binder

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Booklets made easy

Plockmatic Pro30 Booklet Maker for Xerox® Colour 800/1000 Presses

To keep your booklet making jobs in-house, choose the Plockmatic Pro30 Booklet Maker for professional quality booklet making at rated speed. Designed to support production run lengths, it can saddle stitch and fold from 2 sheets to 30 sheets (80 gsm) for booklets up to 120 pages. The Plockmatic Pro30 Booklet Maker automatically folds and saddle stitches, converting cut sheets into fully finished booklets. The optional square fold module creates a neat square edged spine that is a perfect complement to any booklet. The Plockmatic Pro30 reduces the time required for end-to-end book production, turning your Xerox® Colour 800/1000 Press into a streamlined booklet making solution. The RCT30 Rotate Crease Trimmer enables three-sided trimming of full-bleed saddle stitched booklets.

Benefits

- Can easily produce a variety of booklets in one continuous operation.
- Designed to support production run lengths.
- Optional square fold module flattens the saddle stitch for a squared, perfect bind.
- Option to add pre-printed front and back colour covers to create durable eye-catching catalogues, user manuals, course books, etc.
- Optional trimmer module trims the white gripping edges from each sheet, enabling full bleed applications.
- Flexibility due to offline capability.



Plockmatic Pro30 Booklet Maker

Duplo Slitter/Cutter/Creaser (SCC) Nearline Booklet Maker

The Duplo Slitter/Cutter/Creaser (SCC) is an optional unit designed specifically for the colour and black and white user. It is able to slit, cut and crease in a single pass, making the finishing of digital colour and black and white books simpler and faster than ever.

The SCC is designed principally for the digital colour market and takes care of two common issues associated with digital output. First, the SCC module side-slits and trims the head and foot of each sheet providing an accurate fullbleed trim, which is registered by a CCD camera to the image, rather than to the physical dimensions of the sheet. Second, the SCC module can crease the cover and innermost sheets of the booklet or all the sheets in the booklet so that image cracking on the foldline is minimised.

The unit's PC Touch Screen enables access to the PC Controller software, which makes it very easy for an operator to program and review or modify jobs during the SCC operation. The software ensures the machine is programmed within specification. Job layouts can be verified to run with an option to select alternative formats or paper size if needed.

Benefits

- Reduces production time.
- Reduces waste and errors caused by using separate unconnected finishing processes.
- Saves cost of additional equipment.
- One operator performs the job of two people.
- Intelligent and intuitive, allowing operation by unskilled staff.



Duplo SCC Nearline Booklet Maker

C.P. Bourg BDFEx with Square Edge for the Xerox® Colour 800/1000 Presses

The C.P. Bourg BDFEx is a fully automated signature booklet maker that produces high-quality saddle stitched booklets inline. The new Square Edge (SQEDG) Module option further expands its capability by offering an optional square edge spine.

The BDFEx can top or corner stitch from 2 to 50 sheets and it can also be used in the fold only mode.

The BDFEx is touchscreen controlled and requires absolutely no tools for changeover in sheet size or application. A complete paper path sensing system ensures that document production is monitored throughout each step of the process. Includes an easy load, self-threading wire stitching cassette that automatically produces over 50,000 stitches and even adjusts for various book thicknesses. Other features include a dual roller folder that ensures sharp, square, accurate folds and automatic sizing that utilises a self-sharpening two blade trimmer.

Benefits

- New User interface allows up to 500 stored jobs with full alphanumeric names.
- Increases speed and efficiency for digital printing with inline finishing.
- Adjust finishing settings as job runs through new UI.
- Usage of 2 or 4 stitch heads.
- For full-bleed (three-sided trimming), the Bleed Crease Module (BCMEx) is offered as an optional device. The BCMEx can bleed trim independently from 4 mm to 25 mm and crease the cover only or crease cover and body pages for a better finished booklet. The BCMEx also has a large capacity waste bin to collect bleed trimmings.



C.P. Bourg BDFEx

Horizon ColorWorks and ColorWorks PRO for the DocuColor® 8080

Now, just two all-in-one document finishers complete colour booklets with professional results inline on the DocuColor 8080. The ColorWorks inline document finisher supports booklet making, stacking, corner/top stitching and face trimming. The ColorWorks PRO inline document finisher performs booklet making, head and foot bleed trimming, up to four scores per sheet, face trimming, covers feeding, corner/top stitching and stacking.

Equipment and service price adjustments have made the ColorWorks and ColorWorks PRO a more competitive booklet making offering than the previous ColorWorks family of document finishers.

Horizon ColorWorks PRO Plus for the Xerox® Colour 800/1000 Presses

Horizon ColorWorks PRO Plus is the all-in-one next-generation document finisher designed for operation inline to Xerox® Colour 800/1000 Presses. The compact multifunctional ColorWorks performs booklet making, creasing, bleed trimming, folding, stitching and stacking, making it a nearly full-service “bindery in a box.”

Professional-quality document production is managed through an icon-based colour touchscreen for quick, easy and accurate set-ups. Edge-to-edge full colour bleeds are made possible with rotary head and foot trimming of posters, brochures or booklets. And inline creasing helps improve fold quality and avoid image-cracking induced by cross-grain stock.

The compact ColorWorks system performs corner, side and centre-stapling functions, with booklet folding and face trimming. Finished booklets are delivered to an integrated motorised vertical stacker for convenience and space efficiency.

Benefits

- **Touchscreen** – The simple colour touchscreen reduces operator errors and provides end-to-end automation for quick set-ups without the need for specialised operating skills.
- **Stitching** – Professional quality stitching with customer replaceable staple cartridge (5,000 staples) and adjustable stitch distance.
- **Face Trimming** – Heavy-duty trim knife cuts fore-edge of booklet to produce professional quality booklets.
- **Feed Drawer** – Can be used to feed pre-collated sheets in offline mode; it cannot be used to insert pre-printed covers into the print stream.
- **Folding** – Tight, accurate half-folding is provided with operator accessible skew adjustment.
- **Catch Tray** – The catch tray receives staple only or flat-sheet documents.
- **Bleed Trimming** – Auto-set rotary trimmers remove excess paper from head and foot of sheets for edge-to-edge colour. Trimmings are automatically removed to a high-capacity waste bin behind the finisher.
- **Channel Scoring** – Channel scored sheets fold without cracking image and create flatter folded booklets. Multiple scores can be applied to prepare perfect bind covers or to pre-score tri-fold leaflets (tri-folding must be performed offline).
- **Cover Feeder** – The feed drawer can be used for both cover insertion and offline feeding of pre-collated sets.



Horizon ColorWorks



Horizon ColorWorks PRO Plus

Coating

Duplo Offline Ultra 145A UV Coating System

The Duplo Offline Ultra 145A UV Coating System is a finishing machine that applies an ultraviolet (UV) coating finish to documents, enhancing image quality, application durability and overall look and feel. High-quality, cost-effective ultraviolet coating on documents printed on Xerox® colour presses now easily obtainable with the Duplo Offline Ultra 145A UV Coating System. The fully automatic coater is extremely user-friendly and is ideal for medium to high-volume production. With effortless setup, it applies a high-quality gloss finish to digitally printed documents. Set-up is easily accomplished via a unique touchscreen that enables all adjustments without a skilled operator.

Benefits

- **Scalable** – Available in two models to accommodate 368 mm (Ultra 145A) and 520 mm (Ultra 205A) paper widths.
- **Simple** – Fully automatic with easy to operate, touchscreen LCD.
- **Small Footprint** – Enclosed, compact and moveable in design.
- **Flexible** – Accepts 140 to 350 gsm paper with no adjustments necessary.
- **Smart** – Automatic cool down and self-cleaning systems.
- **Programmable** – 50 programmable job memories.



Duplo Offline Ultra 145A UV Coating System

Specifications for Xerox® Entry Production Colour

Device	C.P. Bourg BSFEx Sheet Feeder	GBC Fusion Punch II	GBC AdvancedPunch	GBC eBinder 200
Mode	Nearline	Inline w/bypass	Inline	Inline w/bypass
Dimensions (W x D x H) – Millimetres	1,229 x 913 x 1,316	1,370 x 810 x 1,170	305 x 724 x 978	610 x 860 x 960
Device Weight	450 kg	281 kg	70 kg	183 kg
Stock Weight Range	60-350 gsm	60-250 gsm	64-300 gsm	68-120 gsm
Type of Finish	Hybrid Feeder	Punched Sheets	Punched Sheets	Lay-flat Booklets
Minimum Stock Size – Top Tray	N/A	N/A	N/A	N/A
Maximum Stock Size – Top Tray	N/A	N/A	N/A	N/A
Top Tray Capacity	N/A	N/A	N/A	N/A
Minimum Stapled Sheets/Sheet Size	N/A	N/A	N/A	N/A
Maximum Stapled Sheets/Sheet Size	N/A	N/A	N/A	N/A
Maximum Number of Staples	N/A	N/A	N/A	N/A
Approved On	Inline only with Colour 800/1000 Presses	DC8080	7xx and Colour 800/1000 Presses	All Systems
Stitch or Staple	N/A	NN	N	N/A
Booklet Making	N	N	N	Y
Maximum Sheets per Book	N/A	N/A	N/A	100
Face Trim	N/A	N/A	N/A	N
Main Stack Capacity	N/A	2500	Continuous	9 books of 100 sheets
Minimum Stack Size	N/A	178 x 254 mm	210 x 297 mm Long Edge Feed 279 mm side only	N/A
Maximum Stack Size	N/A	279 x 432 mm/A3	210 x 297 mm Long Edge Feed 279 mm side only	N/A
Minimum Booklet Size	N/A	N/A	N/A	A4
Maximum Booklet Size	N/A	N/A	N/A	A4
Folding	N/A	N	N	N
Hole Punch	N/A	Y (Multiple dies available)	Y (Multiple dies available)	N
Bypass/Feed Third Party Devices	Y	Y (Bypass Stacker required)	Y	Y
Fed By/Requires	N/A	Stacker	Interface Module	DC8080-Stacker colour Press-Standard Finisher Plus
Finished Book Size – Minimum	N/A	N/A	N/A	N/A
Finished Book Size – Maximum	N/A	N/A	N/A	N/A

Specifications for Xerox® Entry Production Colour

Device	Xerox® Tape Binder	Xerox® Perfect Binder	Plockmatic Pro 30 Booklet Maker	Duplo SCC Nearline Booklet Maker
Mode	Inline w/bypass	Inline w/bypass	Inline	Nearline
Dimensions (W x D x H) – Millimetres	870 x 711 x 1080	1,320 x 780 x 1,350	1,455 x 645 x 1,085	5,896 x 762 x 1,295
Device Weight	160 kg	374 kg	135 kg	412 kg
Stock Weight Range	60-250 gsm	64-163 gsm (book block) 90-300 gsm (cover)	64-300 gsm	80-300 gsm
Type of Finish	Tape Bound Booklets	Perfect Bound	Signature Booklets	Stapling/ Signature Booklets
Minimum Stock Size – Top Tray	N/A	N/A	N/A	N/A
Maximum Stock Size – Top Tray	N/A	N/A	N/A	N/A
Top Tray Capacity	N/A	N/A	N/A	N/A
Minimum Stapled Sheets/Sheet Size	N/A	N/A	N/A	30 – 120 x 170 mm
Maximum Stapled Sheets/Sheet Size	N/A	N/A	N/A	30 – 351 x 366 mm
Maximum Number of Staples	N/A	N/A	N/A	4
Approved On	DC8080	Colour 800/1000 Presses	Colour 800/1000 Presses	All Systems
Stitch or Staple	N/A	N/A	Staple	Stitch
Booklet Making	Y	Y	Y	Y
Maximum Sheets per Book	125	200	30	25
Face Trim	N	Y	Y (optional module)	Y
Main Stack Capacity	1,500 sheets or 30 books	7 books of 100 sheets (108 mm max)	15 sets of 30 sheet booklets	Continuous
Minimum Stack Size	N/A	N/A	N/A	N/A
Maximum Stack Size	N/A	N/A	N/A	N/A
Minimum Booklet Size	A4	B5	206 x 137 mm	120 x 80 mm (without trim)
Maximum Booklet Size	A4	229 mm x 320 mm	320 x 229 mm	320 x 250 mm
Folding	N	N	Y	Y
Hole Punch	N	N	N/A	N
Bypass/Feed Third Party Devices	Y	Bypass	N	N
Fed By/Requires	Stacker	Interface Module	Standard Finisher Plus	N/A
Finished Book Size – Minimum	N/A	148 mm x 203 mm	N/A	N/A
Finished Book Size – Maximum	N/A	216 mm x 297 mm	N/A	N/A

Device	C.P. Bourg BDFEx	Horizon ColorWorks PRO	Horizon ColorWorks PRO Plus	Duplo Ultra 145A UV Coater
Mode	Inline	Inline	Inline	Offline
Dimensions (W x D x H) – Millimetres	2,650 x 739 x 1,803	2,250 x 686 x 1,200	2,250 x 686 x 1,200	2,819 x 902 x 1,346
Device Weight	450 kg	559 kg	559 kg	767 kg
Stock Weight Range	60-200 gsm	81-250 gsm	81-250 gsm	184-350 gsm Coated or gloss only
Type of Finish	Stapling/Signature Booklets	Stapling/ Signature Booklets	Stapling/ Signature Booklets	UV Coated
Minimum Stock Size – Top Tray	N/A	N/A	N/A	N/A
Maximum Stock Size – Top Tray	N/A	N/A	N/A	N/A
Top Tray Capacity	N/A	Stack height equivalent of 76 mm	Stack height equivalent of 76 mm	N/A
Minimum Stapled Sheets/Sheet Size	203 x 254 mm	2 – 182 x 210 mm	2 – 182 x 210 mm	N/A
Maximum Stapled Sheets/Sheet Size	297 x 356 mm	25 – 320 x 360 mm	25 – 320 x 360 mm	N/A
Maximum Number of Staples	4	2	2	N/A
Approved On	Colour 800/1000 Presses	DC8080	Colour 800/1000 Presses	All Systems
Stitch or Staple	Stitch	Staple	Staple	N
Booklet Making	Y	Y	Y	N
Maximum Sheets Per Book	22	20	20	N/A
Face Trim	Y	Y	Y	N/A
Main Stack Capacity	Continuous	Up to 100 booklets, unload while run	Up to 100 booklets, unload while run	178 mm
Minimum Stack Size	N/A	N/A	N/A	A4 SEF
Maximum Stack Size	N/A	N/A	N/A	368 x 660 mm SEF
Minimum Booklet Size	140 x 108 mm	182 x 128.5 mm	248.9 x 128.5 mm (with bleed trim)	N/A
Maximum Booklet Size	320 x 235 mm	320 x 229 mm	320 x 229 mm	N/A
Folding	Y	Y	Y	N
Hole Punch	N	N	N	N
Bypass/Feed Third Party Devices	N	N	N	N
Fed By/Requires	Stacker or optional BSR/ BCMEx	Printer or Stacker	Standard Finisher Plus	N/A
Finished Book Size – Minimum	N/A	N/A	N/A	N/A
Finished Book Size – Maximum	NA	N/A	N/A	N/A

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